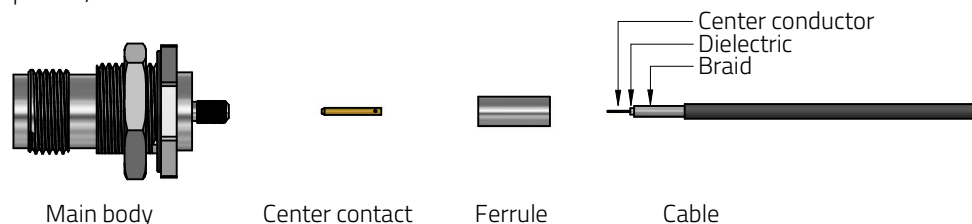


Step 1. Prepare connector components and strip coaxial cable according to given dimensions
(check point 1)



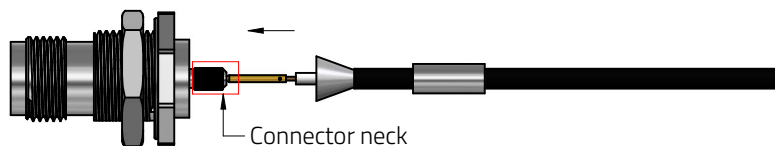
Step 2. Please slide ferrule onto cable and splay out cable braid



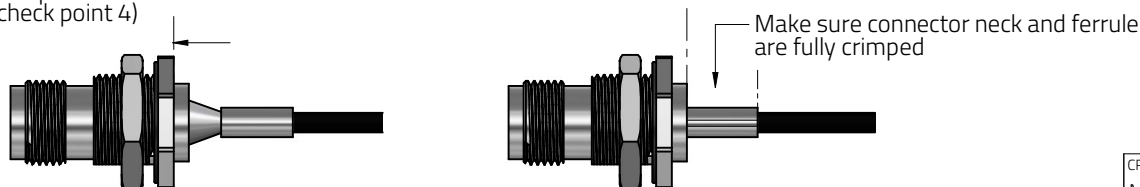
Step 3. Slide small center contact up to dielectric and solder cable enter center conductor using minimum amount of solder paste through solder hole (check point 2-3)



Step 4. Push cable with center contact into connector main body until perceptive point
Cover cable braid over connector neck carefully



Step 5. Crimp ferrule with tool hex size : .128"
(check point 4)



Assembly Method :

Center contact : Soldered
Outer contact : Crimp

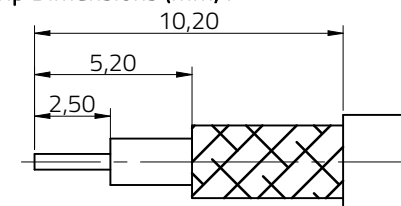
Crimp Tool PN : 600600

Crimp Head PN : 60060060101



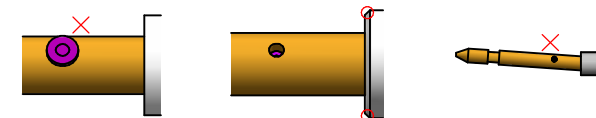
Cable Type : Flexible Cable RG174/RG188/RG316

Cable Strip Dimensions (mm) :



Check Point :

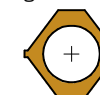
1. No damaged components; and no split cable after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Please double check connector interface or coaxial cable status if cable braid exposes. Simply remove or cut exposed cable braid with scissor or utility knife after check



4. No significant dog ear after crimping



CREATED
MDa

CHECKED
JCh

DESCRIPTION

Assembly instructions

670 255 225 103 20

REVISION
001.001

STATUS
Valid

DATE
2025-04-18

BUSINESS UNIT
eiCan



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