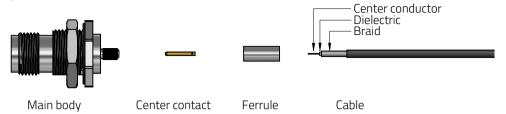
Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



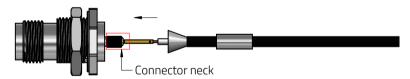
Step 2. Please slide ferrule onto cable and splay out cable braid



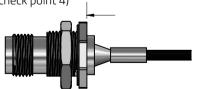
Step 3. Slide small center contact up to dielectric and solder cable enter center conductor using minimum amount of solder paste through solder hole (check point 2-3)

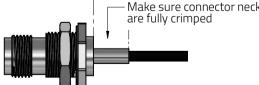


Step 4. Push cable with center contact into connector main body until perceptive point Cover cable braid over connector neck carefully



Step 5. Crimp ferrule with tool hex size: .128' (check point 4)





WÜRTH

ELEKTRONIK

MORE THAN YOU EXPECT

Make sure connector neck and ferrule

Würth Elektronik eiSos GmbH & Co. KG

EMC & Inductive Solutions Max-Eyth-Str. 1 74638 Waldenburg

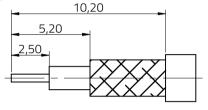
Germany Tel. +49 (0) 79 42 945 - 0

www.we-online.com

Crimp Tool PN: 600600 Assembly Method: Center contact: Soldered Crimp Head PN: 60060060101 Outer contact : Crimp

Cable Type: Flexible Cable RG174/RG188/RG316

Cable Strip Dimensions (mm):



Check Point:

- 1. No damaged components; and no split cable after stripping
- 2. No excess solder, melt dielectric, and misaligned center contact after assembling







3. Please double check connector interface or coaxial cable status if cable braid exposes. Simply remove or cut exposed cable braid with scissor or utility knife after check



4. No significant dog ear after crimping



CREATED CHECKED MDa ICh

DESCRIPTION

Assembly instructions

670 255 225 103 20

STATUS DATE BUSINESS UNIT 001.001 Valid 2025-04-18 eiCan

This electronic component has been designed and developed for usage in general electronic equipment only. This product is not authorized for use in equipment where a higher safety standard and reliability standard is especially required or where a failure of the product is reasonably expected to cause severe personal injury or death, unless the parties have executed an agreement specifically governing such use. Moreover Worth Eektronik eloos Gribbl & Co KG products are neither designed nor intended for use in areas such as military, aerosposace, aviation, nuclear control, submarine, transportation (automotive control, trans no tontrol, ship control), transportation signal, disaster prevention, medical, public information network etc. Worth Eektronik eloos Gribbl & Co KG must be informed about the intent of such usage before the design-in astign. Sufficient reliability evaluation checks for safety must be performed on every electronic on every electronic component which is used in electratic inclusible and require high safety and reliability foundations or performance.